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10/506,487

09/02/2004

Kazuhisa Senda

121036-0070

2843

7590

06/26/2006

Michael S Gzybowski  
Butzel Long  
Suite 300  
350 South Main Street  
Ann Arbor, MI 48104

EXAMINER

O HERN, BRENT T

ART UNIT

PAPER NUMBER

1772

DATE MAILED: 06/26/2006

Please find below and/or attached an Office communication concerning this application or proceeding.

**Office Action Summary**

Application No.

10/506,487

Applicant(s)

SENDA ET AL.

Examiner

Brent T. O'Hern

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-- The MAILING DATE of this communication appears on the cover sheet with the correspondence address --

**Period for Reply**

A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE 3 MONTH(S) OR THIRTY (30) DAYS, WHICHEVER IS LONGER, FROM THE MAILING DATE OF THIS COMMUNICATION.

- Extensions of time may be available under the provisions of 37 CFR 1.136(a). In no event, however, may a reply be timely filed after SIX (6) MONTHS from the mailing date of this communication.
- If NO period for reply is specified above, the maximum statutory period will apply and will expire SIX (6) MONTHS from the mailing date of this communication.
- Failure to reply within the set or extended period for reply will, by statute, cause the application to become ABANDONED (35 U.S.C. § 133). Any reply received by the Office later than three months after the mailing date of this communication, even if timely filed, may reduce any earned patent term adjustment. See 37 CFR 1.704(b).

**Status**

- 1) ☒ Responsive to communication(s) filed on 22 May 2006.
- 2a) ☒ This action is **FINAL**. 2b) ☐ This action is non-final.
- 3) ☐ Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under *Ex parte Quayle*, 1935 C.D. 11, 453 O.G. 213.

**Disposition of Claims**

- 4) ☒ Claim(s) 1-15 is/are pending in the application.
- 4a) Of the above claim(s) \_\_\_\_\_ is/are withdrawn from consideration.
- 5) ☐ Claim(s) \_\_\_\_\_ is/are allowed.
- 6) ☒ Claim(s) 1-15 is/are rejected.
- 7) ☒ Claim(s) 15 is/are objected to.
- 8) ☐ Claim(s) \_\_\_\_\_ are subject to restriction and/or election requirement.

**Application Papers**

- 9) ☐ The specification is objected to by the Examiner.
- 10) ☐ The drawing(s) filed on \_\_\_\_\_ is/are: a) ☐ accepted or b) ☐ objected to by the Examiner.  
Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).  
Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d).
- 11) ☐ The oath or declaration is objected to by the Examiner. Note the attached Office Action or form PTO-152.

**Priority under 35 U.S.C. § 119**

- 12) ☐ Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).
- a) ☐ All b) ☐ Some \* c) ☐ None of:
1. ☐ Certified copies of the priority documents have been received.
  2. ☐ Certified copies of the priority documents have been received in Application No. \_\_\_\_\_.
  3. ☐ Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)).

\* See the attached detailed Office action for a list of the certified copies not received.

**Attachment(s)**

- |   |   |
|---|---|
| 1) <input type="checkbox"/> Notice of References Cited (PTO-892)                        | 4) <input type="checkbox"/> Interview Summary (PTO-413)                     |
| 2) <input type="checkbox"/> Notice of Draftsperson's Patent Drawing Review (PTO-948)    | Paper No(s)/Mail Date. _____  |
| 3) <input type="checkbox"/> Information Disclosure Statement(s) (PTO-1449 or PTO/SB/08) | 5) <input type="checkbox"/> Notice of Informal Patent Application (PTO-152) |
| Paper No(s)/Mail Date _____   | 6) <input type="checkbox"/> Other: _____                                    |

**DETAILED ACTION**

**NEW CLAIMS**

1. The Applicants addition of new claims 14-15 in the Paper filed 22 May 2006 is acknowledged.

**WITHDRAWN REJECTIONS**

2. The 35 USC 112 rejections of claims 1-13 of record in the Office Action mailed 21 February 2006, page 2, paragraph 2, have been withdrawn due to Applicant's amendments in the Paper filed 22 May 2006.
3. The 35 USC 103 rejections of claims 1-13, of record in the Office Action mailed 21 February 2006, page 3, paragraph 3, page 5, paragraph 4, and page 6, paragraph 5, have been withdrawn due to Applicant's amendments in the Paper filed 22 May 2005.

**REPEATED OBJECTIONS**

***Title***

4. The Examiner objected to the title as not being descriptive in the Office Action mailed 21 February 2006, page 2, paragraph 1. Applicant did not formally amend the title. It is noted that Applicant did use a different title on the FAX coversheet. A formal amendment is still required.

**NEW OBJECTIONS**

***Claim Objections***

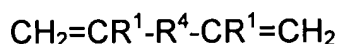
5. Claim 15 is objected to because of the following informalities: in line 2 Applicant states "**react**". Perhaps the Applicant meant "reaction". Appropriate correction is required.

## NEW REJECTIONS

### 35 U.S.C. 103(a) Rejections

6. Claims 1-3, 5-6, 8-9 and 14-15 are rejected under 35 U.S.C. 103(a) as being unpatentable over Farnam (US 4,463,704) in view of Kusakabe et al. (US 5,986,014).

Regarding claims 1, 14 and 15 Farnam ('704) teaches a gasket (Abstract, l. 2), which comprises a cured product layer (*Abstract, l. 17 "cure the coating"*) and a metal plate or resin plate (*col. 3, l. 26 "polymeric material", a resin*), the cured product layer being provided on at least one surface of the resin plate (*col. 8, ll. 46-48 "applied to top and bottom surfaces" and Abstract, ll. 4-5 and 17*), however, Farnam ('704) fails to teach of a composition comprising an acrylic polymer having at least one alkenyl group capable of undergoing hydrosilylation reaction by copolymerization of an acrylic acid ester monomer and a compound as a second monomer represented by the general formula:



wherein  $\text{R}^1$  is a hydrogen atom or a methyl group and  $\text{R}^4$  is an organic group of  $\text{C}_1\text{-C}_{20}$  which may have at least one ether bond;

wherein the second monomer is one of 1,5-hexadiene, 1,7-octadiene and 1,9-decadiene;

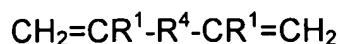
a hydrosilyl group-containing compound; and

a hydrosilylation catalyst as essential components.

However, Kusakabe ('014) teaches a composition comprising an acrylic polymer having at least one alkenyl group capable of undergoing hydrosilylation reaction (*col.*

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11, ll. 43-45), at least one alkenyl group capable of undergoing hydrosilylation reaction by copolymerization of an acrylic acid ester monomer and a compound as a second monomer represented by the general formula:



wherein  $\text{R}^1$  is a hydrogen atom or a methyl group  $\text{R}^4$  is an organic group of  $\text{C}_1$ - $\text{C}_{20}$  which may have at least one ether bond (See col. 5, l. 59 to col. 6, l. 33 wherein Applicant's  $\text{R}^1$  is equivalent to Kusakabe's  $\text{R}^3$  which is a hydrogen or methyl group and explained in col. 5, ll. 63-67 and Applicant's  $\text{R}^4$  is equivalent to Kusakabe's  $\text{R}^4$  and  $\text{R}^5$  when  $\text{R}^4$  is phenylene,  $\text{C}_6\text{H}_4$  and  $\text{R}^5$  is  $\text{C}_1$ - $\text{C}_{20}$ , thus an organic group of  $\text{C}_1$ - $\text{C}_{20}$ );

wherein the second monomer is one of 1,5-hexadiene, 1,7-octadiene and 1,9-decadiene (col. 12, ll. 56-60);

a hydrosilyl group-containing compound (col. 11, l. 46) and a hydrosilylation catalyst as essential components (col. 14, ll. 49-50) for the purpose of providing good depth curability without foaming (col. 14, ll. 47-50).

Therefore it would have been obvious to one having ordinary skill in the art at the time applicants' invention was made to substitute the composition of Farnam ('704) with the well known acrylic polymer as described above in order to provide gaskets with good depth curability without foaming as taught by Kusakabe ('014).

The phrase "wherein the second monomer reacts at a final stage of the polymerization react or after completion of the reaction of the acrylic acid ester monomer in the synthesis of acrylic polymers by living radical polymerization" in claim 15, ll. 1-4 are **process limitations** in a product claim and hence given little patentable

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weight since patentability of a product does not depend on its method of production (see *MPEP* § 2173.05(p)).

Regarding claim 2, Farnam ('704) fails to teach a gasket wherein the component of the composition is a liquid acrylic polymer having a number average molecular weight  $M_n$  of 500 or more and a molecular weight distribution ( $M_w/M_n$ ) of 1.8 or less.

However, Kusakabe ('014) teaches a gasket wherein the component of the composition is a liquid acrylic polymer having a number average molecular weight  $M_n$  of 500 or more (*See col. 11, ll. 49-50 wherein the  $M_w$  is from 500 to 50,000 and col. 3 ll. 64-65 wherein  $M_w/M_n = 1.1 - 1.5$ , thus making  $M_n$  from 333 to 45,455.*) and a molecular weight distribution ( $M_w/M_n$ ) of 1.8 or less (*col. 3, ll. 64-65*) for the purpose of providing sufficient physical properties and not too viscous (*col. 11, ll. 52-57*).

Therefore it would have been obvious to one having ordinary skill in the art at the time applicants' invention was made to substitute Farnam ('704) with the well known acrylic polymer with  $M_n$  and  $M_w/M_n$  as taught by Kusakabe ('014) in order to provide a polymer that has sufficient physical properties and not too viscous.

Regarding claim 3, Farnam ('704) teaches a gasket wherein the cured product layer has a film thickness of 1-500  $\mu\text{m}$  (*col. 3, ll. 44-47 "any desired thickness" and col. 9, ll. 18-21, 0.0005 – 0.005 in. which equals 12.7 – 127  $\mu\text{m}$* ).

Regarding claim 5, Farnam ('704) teaches a gasket wherein the composition is directly applied to an adhesive-coated metal plate or resin plate (*col. 8, ll. 46-48 "adhesive coatings" and "applied to the top and bottom surfaces of the gasket part" and*

*Abstract, ll. 4-5 "coated with a liquid dispersion of polymer or polymers") and cured (Abstract, l. 17, "cure the coating").*

Regarding claims 6, 8 and 9, Farnam ('704) teaches a gasket which comprises at least one of an automobile engine cylinder head gasket, an engine oil pan gasket and an engine intake-exhaust manifold gasket (*col. 1, ll. 30-35 "pan gasket"*).

7. Claims 4 and 10 are rejected under 35 U.S.C. 103(a) as being unpatentable over Farnam (US 4,463,704) in view of Kusakabe et al. (US 5,986,014) and DeCato et al. (US 6,444,740).

Regarding claim 4, Farnam ('704) and Kusakabe ('014) teach the gasket as described above, however, fail to teach a gasket wherein the cured product layer has a surface hardness of 45 or less. However, DeCato ('740) teaches the cured product layer's surface hardness can vary depending on the additives (*col. 5, ll. 46-51*). Furthermore, DeCato ('740) teaches the claimed surface hardness of 45 or less (*col. 15, Table 7a, "Comp. 5"*).

Therefore it would have been obvious to one having ordinary skill in the art at the time applicants' invention was made to modify the cured product of surface hardness of Farnam ('704) and Kusakabe ('014) since DeCato ('740) teaches that silicone compositions include a plasticizer when it is desirable for the specific surface hardness of the cured product layer depending on the desired surface hardness. Furthermore, DeCato ('740) teaches the claimed surface hardness of the cured product layer of 45 or less.

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Regarding claim 10, Farnam ('704) teaches a gasket which comprises at least one of an automobile engine cylinder head gasket, an engine oil pan gasket and an engine intake-exhaust manifold gasket (*col. 1, ll. 30-35 "pan gasket"*).

8. Claims 7 and 11-13 are rejected under 35 U.S.C. 103(a) as being unpatentable over Farnam (US 4,463,704) in view of Kusakabe et al. (US 5,986,014), DeCato et al. (6,444,740) and Kawamura (US 5,684,110).

Farnam ('704), Kusakabe ('014) and DeCato ('740) teach the gasket as described above. However, they fail to expressly teach a gasket wherein the cured product is provided on a resin plate that has a softening point of 100 °C or more.

Kawamura ('110) teaches resins that have a softening point of 100 °C or more (*col. 6, lines 52-55 "softening point from 5°C to 200 °C"*) for the purpose of providing a gasket to undergo a very slow cure (*col. 6, ll. 3-4*) for having acceptable storage stability (*col. 6, ll. 41-42*).

Therefore it would have been obvious to one having ordinary skill in the art at the time applicants' invention was made to provide a resin plate of Farnam ('704), Kusakabe ('014) and DeCato ('740) with a softening point of 100 °C or more as taught by Kawamura ('110) in order to provide a gasket having acceptable storage stability as described above.

#### **ANSWERS TO APPLICANT'S ARGUMENTS**

9. In response to Applicant's argument (*p. 9, paras. 2-4 of Applicant's Paper*) that Kusakabe ('014) does not teach Applicant's compound ( $\text{CH}_2=\text{CR}^1-\text{R}^4-\text{CR}^1=\text{CH}_2$ ) because  $\text{R}^4$  is not an organic group of  $\text{C}_1$  to  $\text{C}_{20}$ , it is noted that Kusakabe's ('014)  $\text{R}^4$



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and R<sup>5</sup>, correlate to Applicant's R<sup>4</sup>, which are phenylene (C<sub>6</sub>H<sub>4</sub>) and C<sub>1</sub> to C<sub>20</sub> (See col. 5, l. 67, col. 6, ll. 1, 20-23 and 33, thus an organic group of C<sub>1</sub> to C<sub>20</sub>).

10. In response to Applicant's argument (*p. 9, paras. 5-6 of Applicant's Paper*) that Applicant's invention teaches no peeling and Farnam ('704) and Kusakabe ('014) do not teach comparable characteristics, it is noted that Applicant does not claim such characteristics thus making these arguments irrelevant to patentability of Applicant's claims.

11. In response to Applicant's argument (*p. 10, paras. 1-2 of Applicant's Paper*) that no organic solvent needs to be used in Applicant's process and Kusakabe ('014) teaches the use of organic solvents, it is noted that patentability of Applicant's product claims do not depend on the process of making the products. Furthermore, the process limitations that Applicant is referring to are not claimed by Applicant.

12. In response to Applicant's assertion (*p. 10, paras. 3 and 5 of Applicant's Paper*) that the Examiner has relied upon Decato ('740) as teaching that the cured product layer's surface hardness can vary depending on the additives and does not address the distinctions, it is noted that Applicant did not present any evidence challenging the teachings of Decato ('740) and how they relate to the claimed subject matter.

13. In response to Applicant's assertion (*p. 10, paras. 4-5 of Applicant's Paper*) that the Examiner has relied upon Kawamura ('110) as teaching resins that have a softening point of 100°C or more for the purpose of providing a gasket to undergo a very slow cure for having acceptable storage stability and does not address the distinctions, it is

noted that Applicant did not present any evidence challenging the teachings of Kawamura ('110) and how they relate to the claimed subject matter.

**14.** Applicant's amendment necessitated the new ground(s) of rejection presented in this Office action. Accordingly, **THIS ACTION IS MADE FINAL**. See MPEP § 706.07(a). Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire **THREE MONTHS** from the mailing date of this action. In the event a first reply is filed within **TWO MONTHS** of the mailing date of this final action and the advisory action is not mailed until after the end of the **THREE-MONTH** shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than **SIX MONTHS** from the date of this final action.

#### ***Conclusion***

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Brent T. O'Hern whose telephone number is (571) 272-0496. The examiner can normally be reached on M-F, 9:00-5:30.

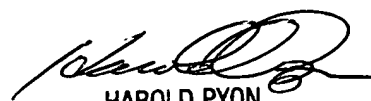
If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Harold Pyon can be reached on (571) 272-1498. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

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Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see <http://pair-direct.uspto.gov>. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a USPTO Customer Service Representative or access to the automated information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

BTO

Brent T O'Hern  
Examiner  
Art Unit 1772  
June 22, 2006

  
HAROLD PYON  
SUPERVISORY PATENT EXAMINER

MT

6/22/06